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RBE350A94-3700-A-1A
Job Sheet 181130



Part No: RBE350A94-3700-A-1A

Job Qty: 15 ea **3**

DAS

21

9-88

Part Name: Long Brace Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/22/18

Job Tracking No:

Due Date: 8/13/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-3700-A Rev 7 IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	15 Ea	8/13/18	8/13/18	0.00	0.00	Start Up Small Fab-2		MLC
110	Small Fab	15 pcs	8/13/18	8/13/18	0.00	1.50	Small Fab-3		MLC
120	QC	15 pcs	8/13/18	8/13/18	0.00	0.00	QC5		SB
130	Packaging	15 pcs	8/13/18	8/13/18	0.00	0.00	Packaging3-1		DAS
140	QC21-SA	15 Ea	8/13/18	8/13/18	0.00	0.00	QC21		21 SEP 25 2018

Part Op 110 - Assemble as per DWG. Sheet 2 -Loctite 262 B Exp: 4/20 -See note 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	30 Ea (2 ea)	90-Start up Operation	30109072
92905A225	Extended Point Set Screw, Dog Point	15 Ea (1 ea)	90-Start up Operation	3051496
CL-2-C	Lanyard Wire	19.5000 ft (1.3 ea)	90-Start up Operation	302878
NAS1756-12	Remove Before Flight	15 Ea (1 ea)	90-Start up Operation	3094292
RBE350A94-3700-A-01	Tube	15 Ea (1 ea)	90-Start up Operation	3105541
RBE350A94-3700-A-03	Top	15 Ea (1 ea)	90-Start up Operation	3104869
RBE350A94-3700-A-05	Foot	15 Ea (1 ea)	90-Start up Operation	3080303

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	30	1,097	0
	92905A225	15	64	0
	CL-2-C	20	471	0
	NAS1756-12	15	642	0
	RBE350A94-3700-A-01	15	7	0
	RBE350A94-3700-A-03	15	4	0
	RBE350A94-3700-A-05	15	25	0

Part Specifications

Specifications could not be found.

Plex 7/23/18 7:56 AM dart.logan.david



Container No: S113405



Part: RBE350A94-3700-A-1A

Job No: 181130

Serial No/Batch: S113405

Revision: 7

Inspector:

Exp Date:

Instructions:

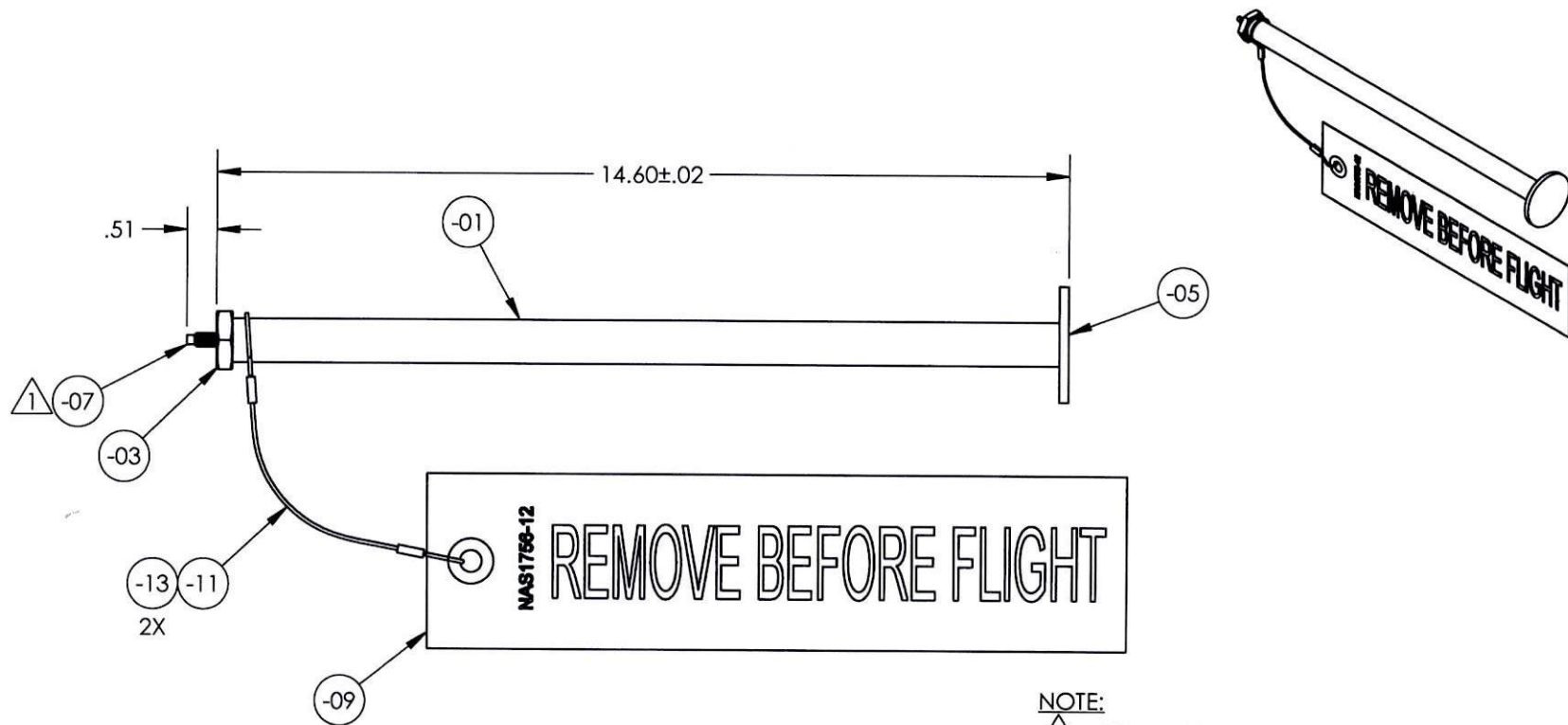
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Date: 09/25/18

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
7	16-0282	-1A ADDED TO BOM QTY: 3. ADDED DRAWING.	1/3/2017



NOTE:

- 1 APPLY LOCTITE 262 TO MATING THREADS OF -03 CAP & -07 EXTENDED POINT SET SCREW, DOG POINT.

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL LONG BRACE	
DWG NO. RBE350A94-3700-A-1A	REV 7
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EUROCOPTER AS350/355
SCALE 1:3	DATE 8/21/2012
SHEET 2 OF 5	

(-1A)

LONG BRACE ASSEMBLY